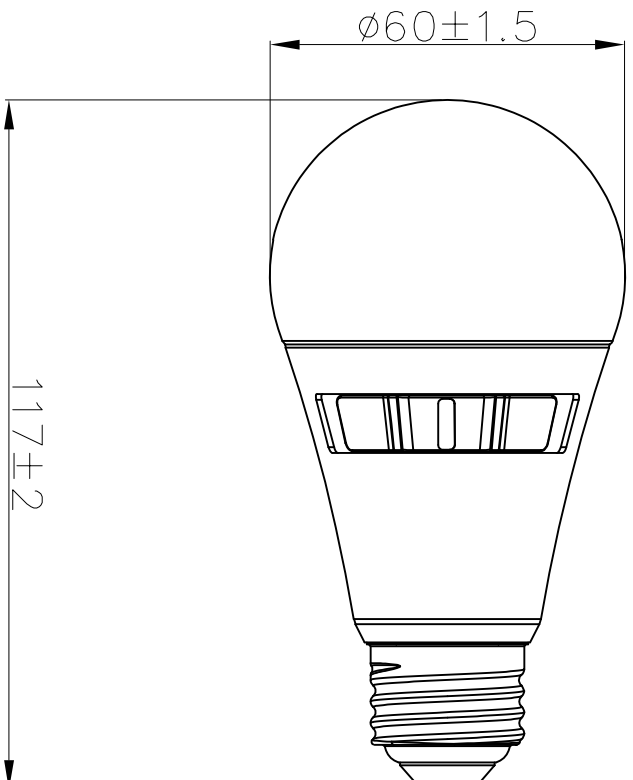

ø60±1.5
117±2